



## **Product specification**

## **Crystalline Fructose - Fruitose®**

- A Non-GMO, food grade crystalline fructose, derived from sugar.
- It is the sweetest natural choice for producers of high-quality foods and beverages.
- Fruitose® conforms to the EP, USP, FCC and Codex  $A limentarius \, requirements \, for \, Crystalline \, Fructose.$

## **General Characteristics**

Formula: C6 H<sub>12</sub> O6

Molecular weight: 180

Appearance: White crystals

Taste: Sweet

Odor: Odorless

## Solubility:

Highly soluble in water: ~400 g/100ml (25°C), soluble in ethanol, sparingly soluble in

Analysis			
Identification	Value	Method	
Fructose (%)	> 99.5	HPLC, on d.s.	
Dextrose (%)	< 0.1	Enzymatic – Glucose Oxidase	
рН	5.0 - 7.0	pH-meter, 10% solution	
Moisture (%)	< 0.2	Karl Fischer	
Specific rotation	(-91.0) - (-93.5)	Polarimeter, EP method	
Conductivity ash (%)	< 0.01	ICUMSA conductivity	
Calcium (ppm)	< 5	Metal scan by ICP	
Iron (ppm)	< 5	Metal scan by ICP	
Sulphate (ppm)	< 50	Ion Chromatograph scan	
Chloride (ppm)	< 40	Ion Chromatograph scan	
HMF (absorbance)	< 0.32	Spectrophotometer, EP method	
Color of solution (icumsa)	< 20	ICUMSA	
SO <sub>2</sub> (ppm)	< 10	Spectrophotometer	
Bulk density (gr./lit)	800 - 900	Free flowing volume	

Granulation			
Product	Code No.	Microns	Limits
Fruitose <sup>®</sup> DU	12504	On 250	Max 20%
Fruitose <sup>®</sup> MS	12501	On 200	Min 95%
	12301	On 600	Max 1%
Fruitose <sup>®</sup> S	12500	On 200	Min 95%
	12300	On 600	Max 15%
Fruitose <sup>®</sup> N	12502	On 600	Min 65%
	12502	On 1200	Max 10%







М	icrobiology		
Analysis	Unit	Value	Method
Total count	n/g	< 100	
Yeasts	n/g	< 10	
Moulds	n/g	< 10	
Coliforms	n/g	negative	Israeli Std. 885 for Microbiological testing
E. Coli	n/g	negative	
Staphylococcus aureus (Coa+)	n/g	negative	
Salmonella	n/50 g	negative	
Sulfite reducing clostridium	n/g	< 10	
Enterobacteraceae	n/g	< 10	
Aerobic mesophilic sporeforming bacteria	n/g	< 10	
Aerobicthermophilicsporeformingbacteria	n/g	< 10	
Anaerobic mesophilic spores count	n/g	< 10	
Anaerobic thermophilic spores count	n/g	< 10	
Bacillus cereus	n/g	< 50	FDA 14
Listeria monocytogenes	n/25 g	negative	USDA/FDA

Heavy Metals			
Identification	Value	Method	
Total (ppm)	< 1.0	Metal scan by ICP	
Arsenic (ppm)	< 0.5	Metal scan by ICP	
Lead (ppm)	< 0.1	Metal scan by ICP	
Cadmium (ppm)	< 0.1	Metal scan by ICP	
Mercury (ppm)	< 0.03	Cold Vapor	

Pesticides			
Identification	Value	Method	
Pesticide Residues	<10 ppb	GC-MS	







Mycotoxins	
Total Aflatoxins	< 4 ppb
Aflatoxin G1	< 2 ppb
Aflatoxin B1	< 1 ppb
Aflatoxin G2	< 2 ppb
Aflatoxin B2	< 1 ppb
Ochratoxin A	< 10 ppb

Fruitose® Nutritional Information (for 100g)		
Energy	398 Kcal; 1663 KJ	
Protein	0 g	
Total Carbohydrate	99.8 g	
Dextrose	< 0.1 g	
Fructose	> 99.8 g	
Fat	0 g	
Ash	< 0.1 g	
Sodium	0 g	
Fiber	0 g	

GMO	Fruitose® is Non-GMO and according to EC regulation No. 1829/2003/EC and 1830/2003/EC, the product has a non-labeling status.
Allergens	Fruitose <sup>®</sup> is Allergen free according to EU regulations:1169/2011/EU repealing directive 2001/13/EC annex IIIa, 2003/89/EC, 2006/142/ EC, 2007/68/EC, and ALBA list. Fruitose <sup>®</sup> does not contain food additives, food colors, antioxidants, preservatives, artificial sweeteners, or material of animal origin.
Storage	Fruitose® is acceptably stable to air and heat, but it is hygroscopic.  Keep package closed. Sealed bags should be stored in-doors under cool, dry conditions, preferably below 25°C and at a relative humidity less than 60%.
Shelf-life	24 months stored sealed under recommended conditions.
Packaging	Packing information will be submitted upon request.

Galam's plant is certified ISO 9001:2015, ISO 14001, ISO 45001, FSSC 22000 and GMP. Fruitose® is Kosher and Halal certified

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